



Cost-Benefit Analysis between SSO Materials for Composting and LFG Collection for RNG Plant

March 2023



About Us

Renovation for Sustainable Technology for Organic Waste Recycling toward Energy (ReSTORE)

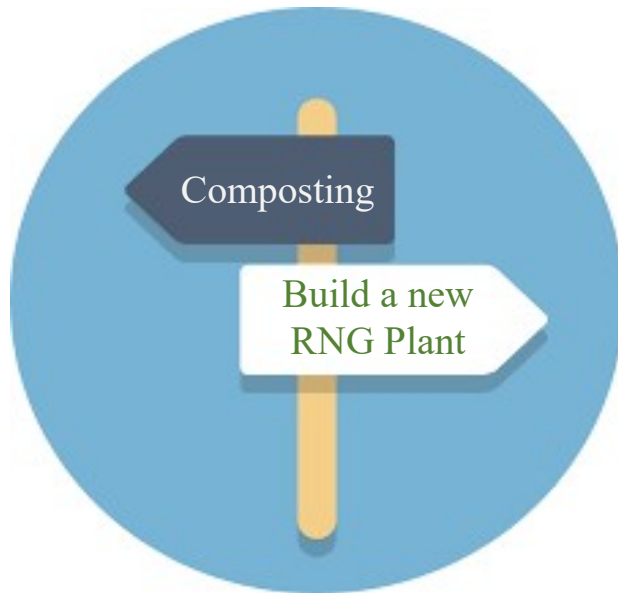
Mission Statement

Committed to reducing waste volume, decreasing greenhouse gas emissions, conserving nature, and combating the challenges of climate change



Problem Statement and Objectives

- Existing landfill site of the county is almost at full capacity
- Projected to reach capacity in the next 9 years
- County is planning for the next phase



Analyze the cost-benefit ratio of a new RNG plant and source separated organics and propose suitable landfill gas reuse technology

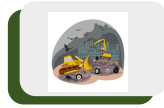
Waste Management Scenario of the County



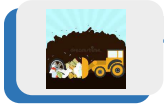
Landfill Components: Household Hazardous Waste (HHW), Wood yard, C&D, Material Recovery Facility (MRF)



Accommodates all municipalities



Every municipality independently handles its waste and recycling program



County collects waste with collection trucks



55% degradable waste



Non-degradable portion needs to be separated

Background Information

Landfill
Opened

1985

Year of
Closure

2032

Area

250 acres

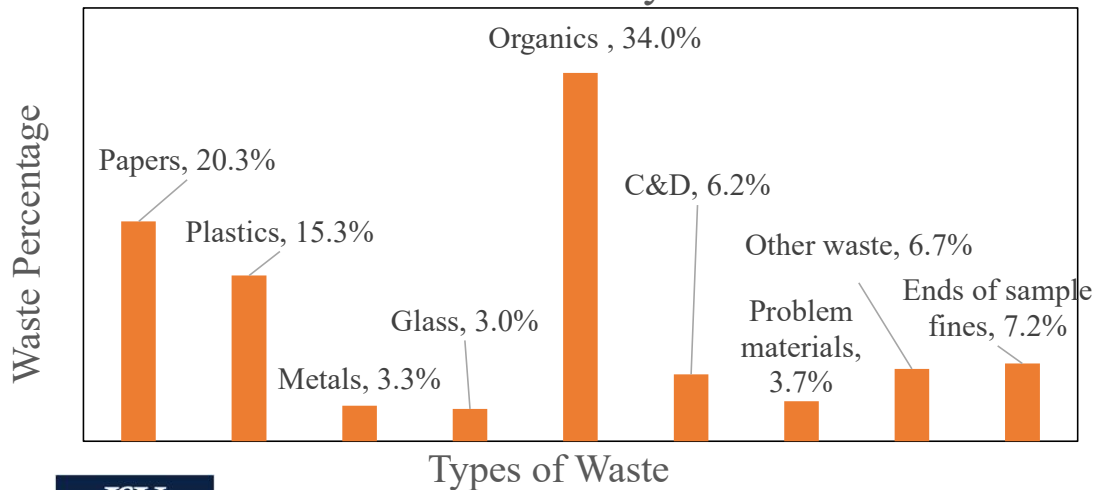
Area of
Wellfield

79 acres

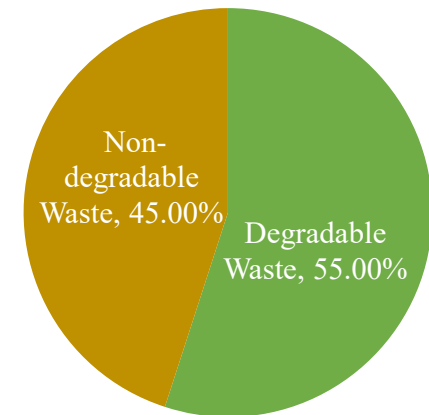
Capacity

9.9 million ton

Overall County Waste



Degradable and Non-degradable Waste



Renewable Natural Gas (RNG)



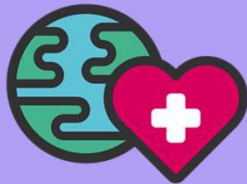
Biogas
Produced from
organic waste



Purified to remove
impurities such as
 CO_2 , H_2S



Renewable
Energy
Source

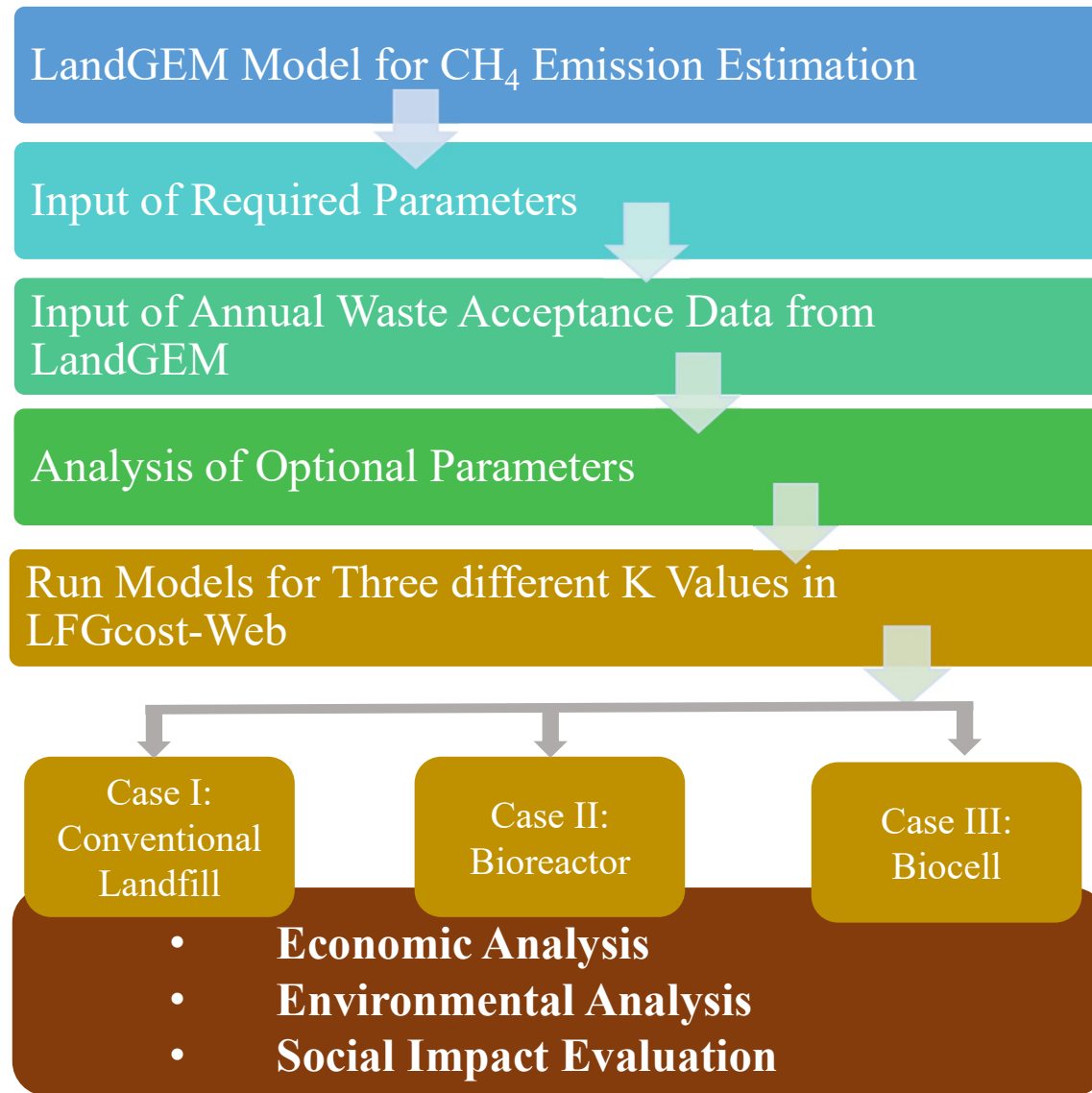


Carbon-
negative Gas



Reduced
Greenhouse
Gas Emission
and Waste

Analysis for RNG Project: Process Flow



Analysis for RNG 

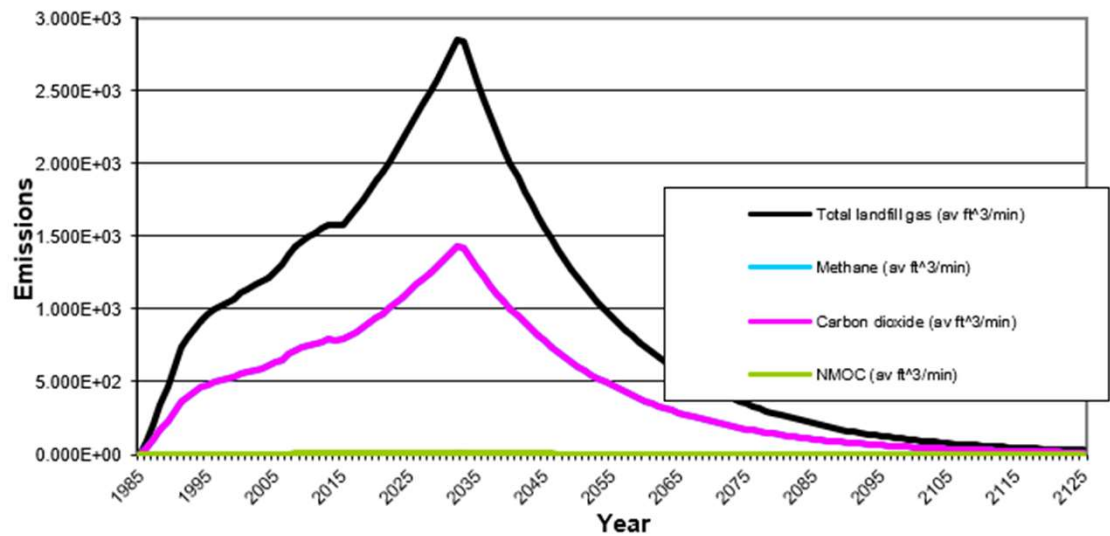
LandGEM Model for Methane Estimation

Equation used in the Model:

$$Q_{CH_4} = \sum_{i=0}^n \sum_{j=0.1}^1 k \cdot L_0 \left(\frac{M_i}{10} \right) \cdot e^{-k \cdot t_{i,j}}$$

More than 1000 ft³/min

Result from the Model:



Different Cases considering K values

Case I

- Conventional Landfill
- $K=0.05/\text{year}$
- Based on rainfall of 37 in/year

Case II

- Bioreactor
- $K=0.1/\text{year}$

Case III

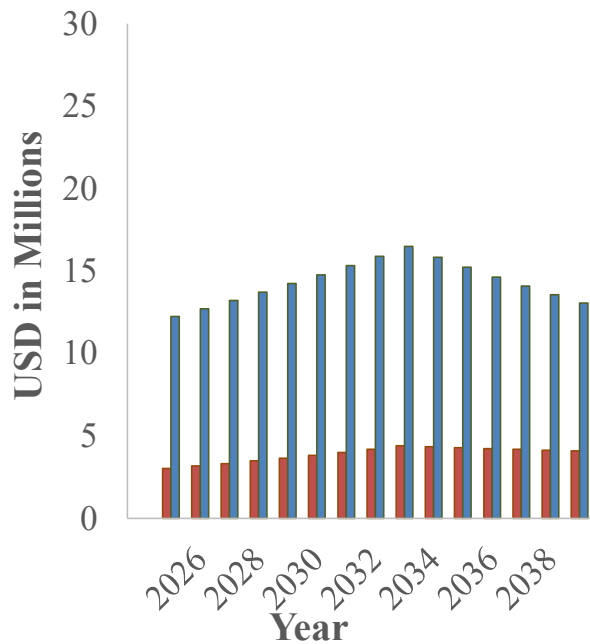
- Biocell
- $K=0.7/\text{year}$, maximum allowed
- Agricultural industry for cow manure

Economic Outputs

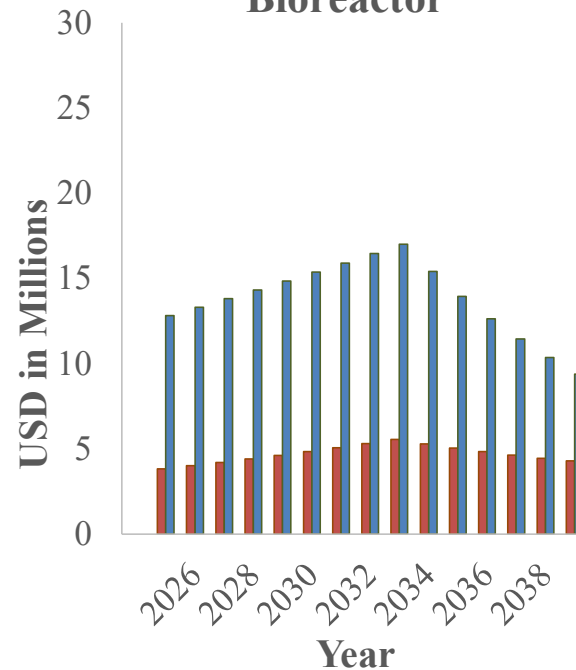
Output Type	Output Data		
	Case I (Conventional landfill)	Case II (Bioreactor)	Case III (Biocell)
Design project size (ft ³ /min LFG)	2,824	3,618	6,701
Total installed capital cost (USD)	27,136,002	31,797,621	53,115,449
Internal rate of return	37%	42%	-31%
Years to breakeven	4	3	3

Economic Outputs

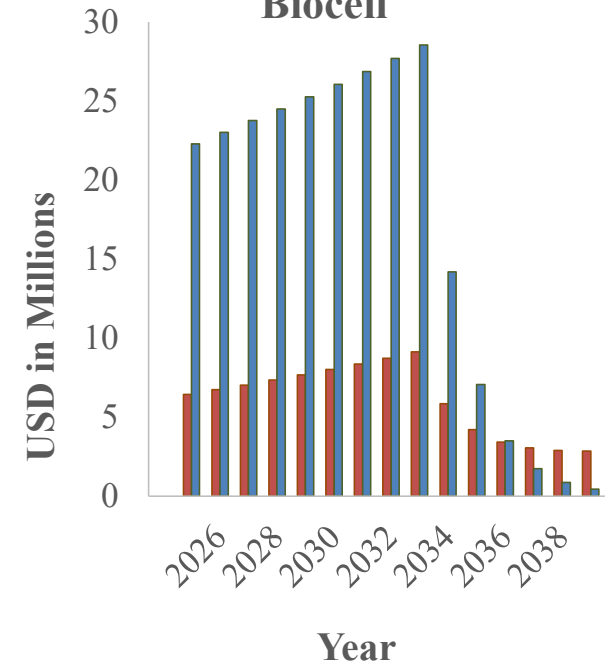
Conventional Landfill



Bioreactor



Biocell



■ Total Income
■ Operating Cost

Evaluation of Economic Outputs

Biocell gave the largest flow

Capital cost for Biocell was highest due to the proportional relationship of capital cost and increased flow rate

Internal rate of return (IRR) was highest for Bioreactor: 42%

Renewable projects are capable of delivering an IRR of 12-16%

Breakeven years of 3 to 4 years for all the cases were feasible for 15-year project

Additional renewable credit increased the net income for conventional and bioreactor cases

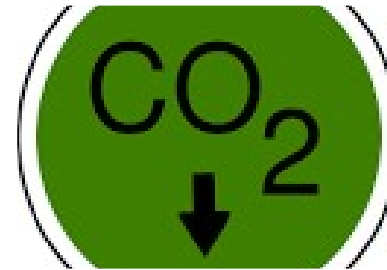
Total incomes were higher than the operating cost, throughout the project duration for conventional and bioreactor case

Evaluation of Environmental Outputs



BIOCELL

Biocell case showed the best results



Significant removal of CO₂ emissions for all three cases



Collect 9000 million ft³ of CH₄



Has the potential to reduce GHGs emissions by 75% compared to gasoline or diesel fuel

Evaluation of Social Impact



Job opportunities



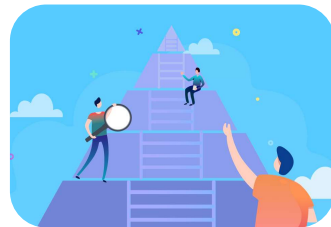
Increased sale



Fresh revenue



Increased cash flow



Migration to the county

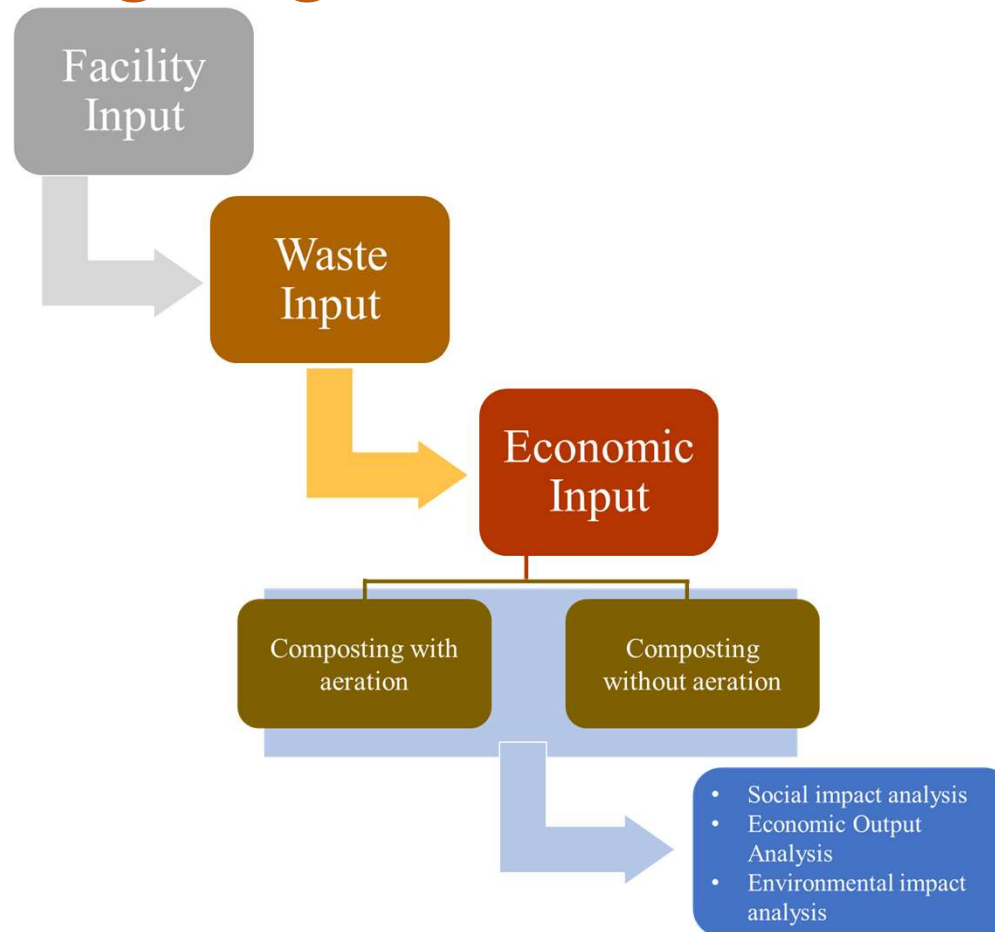


New business center



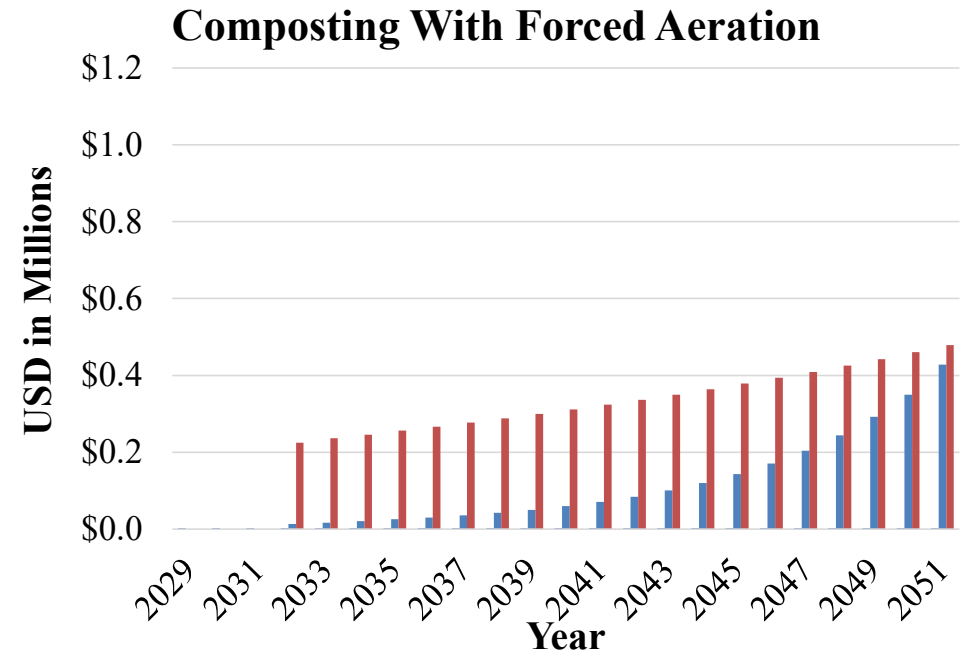
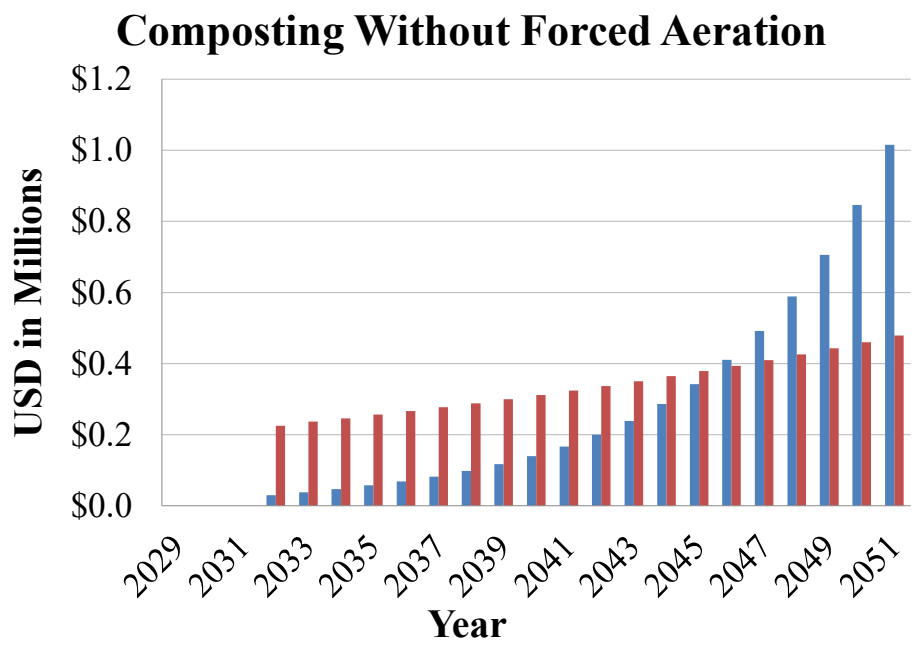
Improved public perception

Analysis using OrganEcs Model



Economic Outputs from OrganEcs Model

■ Total Revenue
■ Total Expenses



Evaluation of Outputs for Composting

IRR for forced aeration: -4%

Forced aeration system will not be viable

Total expense were higher than the total revenue

System without aeration showed profit after 13 years

Forced aeration system does not show any profit

Additional mining and sorting out of organic waste will be required

Evaluation of Environmental Impact



Reduced use of
chemical
tilizers



Securing public health



Carbon capture



Reduced GHGs
emissions



Less chemicals in
waterbodies

Evaluation of Social Impact



Job opportunities



Improved agriculture



Cost reduction for food crops



Reuse of cow manure

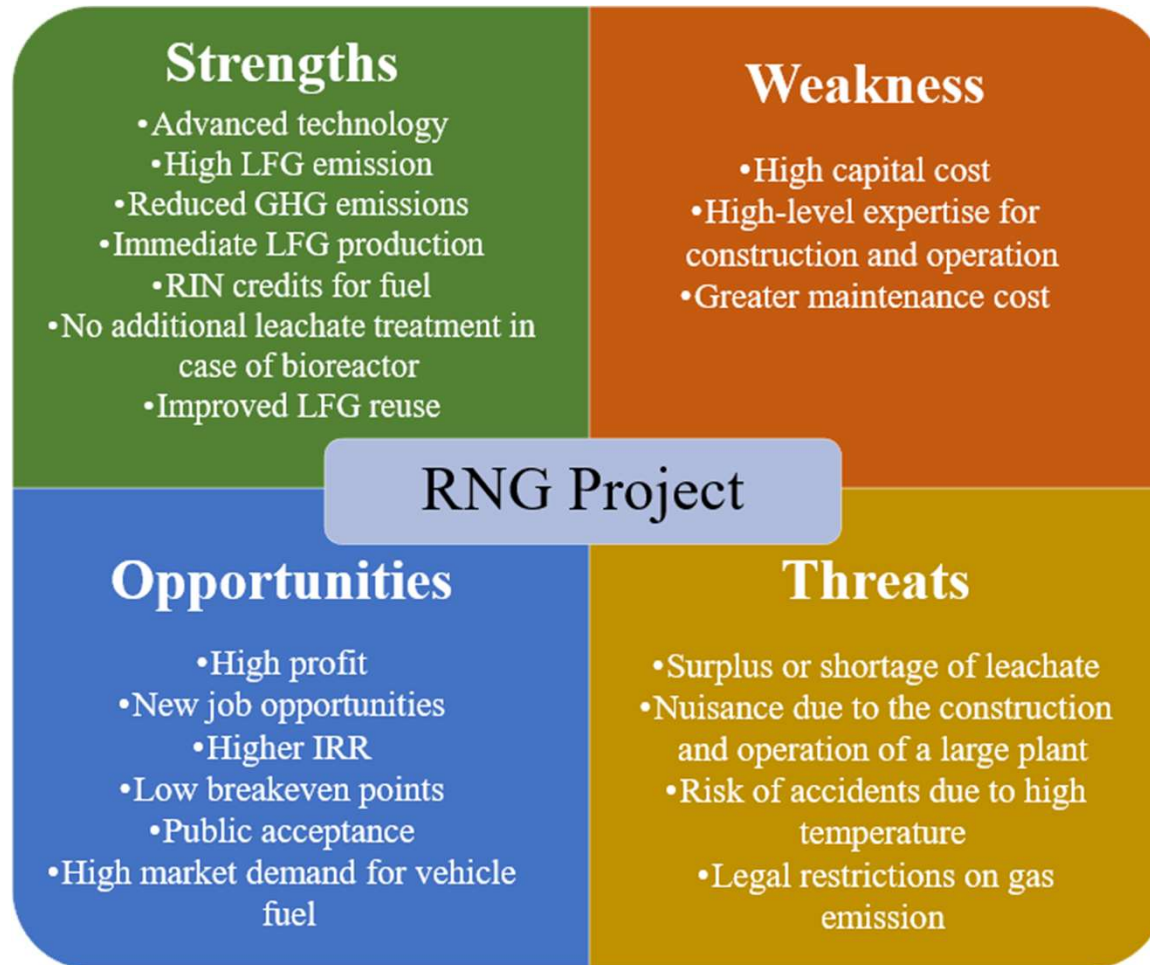


Improved lifestyle

Comparison between Two Approaches

	RNG Plant	Composting
Profit	Two cases showed significant profit	No considerable profit
IRR	37-42% , negative for case III	Negative or non-viable
Breakeven years	3 or 4 years	After 13 years or none
Capital Cost	Higher	Lower than RNG
Revenue	Additional revenue from RIN credit	No additional revenue
Leachate treatment	Recirculation of leachate for bioreactor or biocell	Mining and separating of waste is needed before production
Production	Immediate production of enhanced CH₄	Mining and separating of waste is needed before production
O&M	Advanced monitoring is required	Monitoring is not as critical as RNG plant

SWOT Analysis



SWOT Analysis



Recommendation for the County

- ReSTORE recommends building a new RNG plant with a landfill gas collection system, preferably a bioreactor
- The county can apply for a construction grant from the government to reduce initial investment
- Maintenance activities should be conducted carefully
- The cover should be less permeable than that of the liner for the bioreactor
- No leachate treatment will be required due to recirculation
- There should be concrete contingency plans if the amount of leachate is surplus or short
- Proper monitoring for temperature will be needed to avoid any fire incidence due to raised temperature

Acknowledgment



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Thank You

